

PROTRXion™

Battery User Manual

inVENTUS™
POWER

M-48V60-TRX-HD



Designed & Manufactured by

inVENTUS™
POWER

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Applicable Models

| Model | Part No. (CANopen) |
|--------------------------------------------------------|--------------------|
| M-48V60-TRX-HD (w/ heater and 12V regulated aux power) | 59140-301 |

Document Information

| Release Date | Revision | Scope of Change |
|--------------|----------|----------------------------------|
| 2024-07-30 | V2.13 | Minor edits to version 2 release |

Environmental Regulations

The battery pack is compliant with the following environmental regulations:

- EU Directive 2002/95/EC for Restriction of Hazardous Substances (RoHS)
- EU Directive 2006/66/EC on batteries and accumulators and waste batteries and accumulators
- EU Directive 1907/2006 on the Registration Evaluation Authorization and Restriction of Chemicals (REACH)
- Management Methods for Controlling Pollution Caused by Electronic Information Products Regulation (China RoHS)



Please read all contents of this User’s Manual prior to the installation of Inventus Power PROTRXion™ Batteries.

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Technical Support: For any issues, please email tech_support@inventuspower.com

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Abbreviations

| | | | |
|----------------|-----------------------------------------------|-------------|-----------------------------------|
| CANOpen | Controller Area Network Bus communication | CCCV | Constant Current Constant Voltage |
| J1939 | Higher-layer CANbus protocol for data logging | OTC | Over Temperature Charging |
| OCV | Over Charge Voltage | OTD | Over Temperature Discharging |
| AFE | Analog Front End | TCO | Thermal Cutoff |
| BMS | Battery Management System | SOT | Safety Over Temperature |
| CC | Constant Current | SOC | State of Charge |
| CID | Current Interrupt Device | OCV | Open Circuit Voltage |
| COV | Cell Over Voltage | RT | Room Temperature |
| DOD | Depth of Discharge | Ah | Ampere Hour |
| OCC | Over Current Charge | CUV | Charge Under Voltage |
| LED | Light Emitting Diode | | |

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| DO | DO NOT |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <ul style="list-style-type: none"> Always wear proper personal protective equipment All installation should be performed by a qualified service technician Use only insulative tools required for assembly Dispose of the battery properly in accordance with local, state, and federal regulations Extinguish any flames with a carbon dioxide, dry- powder fire extinguisher, and cover with copious amounts of water | <ul style="list-style-type: none"> Do not use with other types of batteries connected with the PROTRXion™ products Do not short circuit the battery terminals Do not operate or store the battery beyond the operating limits Do not over-charge or over-discharge the battery Do not crush, puncture, or drop the battery Do not immerse battery in water Do not burn or expose battery to fire Do not charge battery near flammable materials, liquids, and surfaces Do not alter, disassemble, modify, or open battery Do not wear jewelry (i.e. rings, watches, bracelets, necklaces) when handling or working near the battery Do not lift battery by the terminal cables Do not operate if battery has been damaged in any way during shipping |

| Symbol | Definition |
|--------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| | Important safety information will follow. |
| | DO NOT dispose of battery in fire. |
| | RECYCLE! Battery may require recycling in accordance with local laws. Regardless, recycling is encouraged. Contact local regulatory authorities for more information. DO NOT include battery with lead acid battery recycling. |
| | DO NOT dispose of battery in the trash. |
| | Shock Hazard - Labels may be located on or inside the equipment to alert people that dangerous voltage may be present. |
| | Burn Hazard - Labels may be located on or inside the equipment to alert people that surface temperature may be dangerous. |

Personal Protective Equipment / Installation Tools



Before installation or maintenance of your batteries, the following equipment is required:

- Rubber gloves
- Safety goggles or other eye protection
- Insulated Torque Wrench / Philips Screwdriver
- Voltmeter

Unboxing the Battery

Before You Start

Please read all the safety and warranty information provided in this document prior to installing and/or operating the battery.



IMPORTANT: Remove all jewelry or other metallic objects from your hands and body during the installation and removal of the battery packs and peripherals.

What's in the Box?

- Inventus Power PROTRXion[™] battery
- UNDOT 38.3 / IATA approved packaging
- QR Code Slip to access manuals, datasheets, and more supporting documents
- Terminal bolts (pre-installed on battery)
- Protective battery terminal covers

Note: All power cables must be purchased separately.

Unpacking

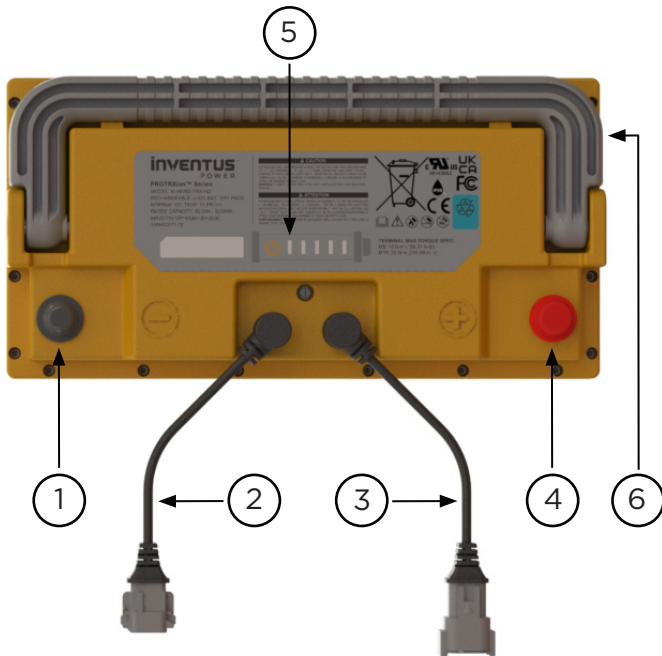
- If possible, do not discard the packaging. This packaging is designed for the safe transportation of lithium-ion batteries compliant with global shipping regulations and can be reused if the battery must be transported to a new location.

Visual Inspection

- Please inspect each battery carefully. Report any damage from shipping to Inventus Power immediately.

Mechanical Features

M-48V60-TRX-HD



| # | Description |
|---|-----------------------------------|
| 1 | Negative Terminal |
| 2 | Signal Connector Receptacle |
| 3 | Signal Connector Plug |
| 4 | Positive Terminal |
| 5 | Battery State of Charge Indicator |
| 6 | Retractable Pull Handle |

Battery Serial Number Format



| | |
|---------------|----------------------------------------------------------------|
| F | Factory Location (T: Tijuana, Mexico; Q: QingXi, China) |
| XXXXXX | SKU Part Number (Last 7 digits) |
| SSSS | Battery Serial Number (00001-65535) |
| YYDDD | Mfg Date (Year, Day of the year) |

Product Dimensions

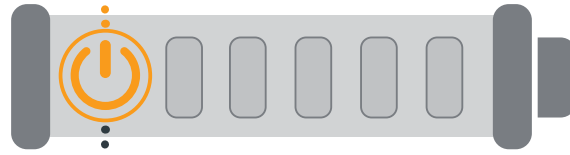
| Specification | M-48V60-TRX-HD |
|--------------------------------------|----------------|
| Length | 346 ± 2.0mm |
| Width | 178 ± 2.0mm |
| Height | 258 ± 2.0mm |
| Height (Top of Signal Cables) | 266 ± 2.0mm |

Wake-Up & Ship Mode

TO WAKE UP THE BATTERY

Press the SOC button for 5 seconds

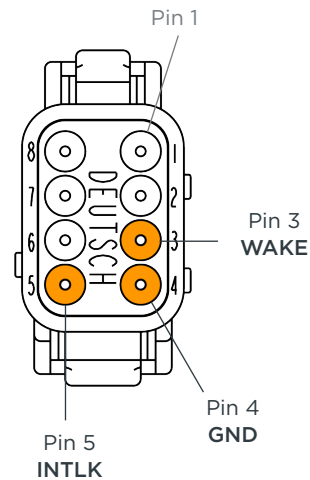
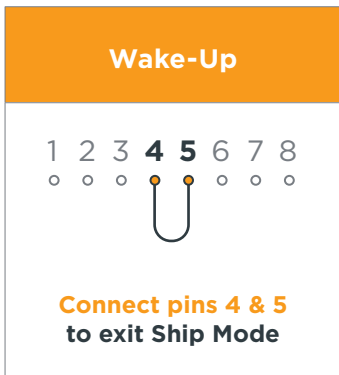
We recommend to place the battery in Ship Mode when it is not used to prevent self-consumption current drain and extend storage life.



TO PLACE IN SHIP MODE

Press the SOC button for 5 seconds

Battery can also receive a wake up signal from the signal connector by shorting pin 4 (GND) to pin 5 (INTLK) to wake up battery from Ship Mode.



Selecting Power Cables

Choose the appropriate power cable size based on the system load requirements. Cables are rated for copper conductor at conductor temperatures under 60°C (140°F) per the table below. When connected in parallel configuration, it is preferable for all cables to be the same length and gauge.

| Copper Wire Gauge (AWG) | Metric Wire Cross-Section (mm ²) | Ampacity (A) |
|-------------------------|----------------------------------------------|--------------|
| 14 | 2.08 | 15 |
| - | 2.5 | 21 |
| 12 | 3.31 | 20 |
| - | 4 | 26 |
| 10 | 5.26 | 30 |
| - | 6 | 34 |
| 8 | 8.37 | 40 |
| - | 10 | 46 |
| 6 | 13.30 | 55 |
| - | 16 | 61 |
| 4 | 21.15 | 70 |
| - | 25 | 80 |
| 2 | 33.62 | 95 |
| - | 35 | 98 |
| 1 | 42.41 | 110 |
| - | 50 | 121 |
| 0 (1/0) | 53.46 | 125 |
| - | 70 | 156 |
| 00 (2/0) | 67.40 | 145 |
| - | 70 | 156 |
| 000 (3/0) | 85.01 | 165 |
| - | 95 | 187 |

Communication Cables

If your application requires communication, please connect a CAN cable from the battery signal connector to the respective system or chargers. Signal wires must be installed onto connector.

| Item | Mfg Part No. | Where to Purchase |
|-----------------------------|--------------------|-------------------------|
| Plug Signal Connector | Deutsch DTM04-08PA | Digikey |
| Receptacle Signal Connector | Deutsch DTM06-08SA | Digikey |

Selecting a Battery Charger

Many types of battery chargers are compatible with our PROTRXion™ batteries and safely charge in temperature ranges as shown in the table below. The charger maximum voltage output should match the maximum charge voltage of the battery system and should not exceed charge voltage as shown in the table below. It is recommended to charge the battery prior to installation. Consult Inventus Power’s [Charger Resources Page](#) for recommendation on selecting a battery charger.

After the charger has been selected, first connect the (-) terminal to the battery, then the (+) terminal. Once the terminals have been connected, connect the CAN communication to the battery to optimize the charger performance.

Charge Voltage / Current

| Model | M-48V60-TRX-HD |
|--------------------------------------------------------------------------|-----------------------------------|
| Charge Voltage | 57.4 VDC |
| Recommended Charge Current <i>(Use for constant current charging)</i> | 17A (0.28C) |
| Max Charge Current <i>(Temperature dependent)</i> | 38A (0.6C) |
| Charge Temperature <i>(without heater)</i> | 0°C to 45°C (32°F to 113°F) |
| Charge Temperature <i>(with heater)</i> | -35°C to 45°C (-31°F to 113°F) |

Maintenance Charge Voltage Threshold

Battery voltage in which battery charging should activate to maintain full capacity.

| Model | M-48V60-TRX-HD |
|----------------------------|----------------|
| Maintenance Charge Voltage | 56.0 VDC |

Charger Current

Max charge current rate will vary depending on ambient temperature and battery state of charge. Charging above the recommended current rate may impact the battery cycle life and may cause battery over-temperature protections depending on ambient temperature. For more detailed information on charging profile, please discuss with Inventus Technical Support.

When choosing an intelligent charger, please discuss with Inventus Technical Support or Inventus Power’s [Charger Resources Page](#) on suitable off-the-shelf charger solutions.

Connecting the Battery



CAUTION: Do not connect batteries with reversed battery leads i.e. with the pack positive terminal connected to the source or system negative terminal or the pack negative terminal connected to the source or system positive terminal. Failure to follow proper connection sequence can damage the battery and void the warranty.

1. Remove power to the vehicle/device prior to installation of the PROTRXion™ battery.
2. Remove all other batteries from the system prior to replacing them with PROTRXion™ batteries.
3. Remove the protective battery terminal covers from the terminals. Retain these covers in the event that you need to remove or move the battery at some future time.
4. Attach the negative cable from the device to the negative terminal on the battery.
5. Attach the positive cable from the device to the positive terminal on the battery.
6. Attach the signal communications cable (Deutsch DTM Series Connector) if needed.
7. If the battery charger is integrated with the device drawing power from the PROTRXion™ battery, then please follow manufacturers recommended sequence for each battery connection.
8. It is recommended to fully charge and fully discharge the battery system upon initial connection to properly calibrate the SOC.

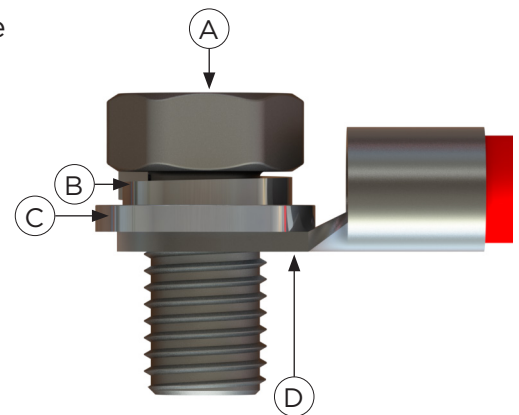
Please contact Inventus Technical Support if the system requires more than 10 batteries.

Battery Terminal Torque Rating

| Model | Terminal Type | Wrench Size | Torque (Nm) |
|----------------|-----------------------------------------------|-------------|-------------|
| M-48V60-TRX-HD | ISO M8 x 1.25 x 20mm Bolt (Negative Terminal) | 13mm | 17 ± 1 |
| | ISO M8 x 1.25 x 20mm Bolt (Positive Terminal) | 13mm | 17 ± 1 |

Feed terminal bolt (A) through lock washer (B), then flat washer (C), followed by power cable ring terminal (D) before threading into battery terminal as shown in the image to the right.

CAUTION: When using bolts to engage the battery's threaded holes, use the appropriate number of flat and lock washers to allow for as much thread engagement as possible without bottoming out the bolt. Over-tightening battery terminal bolts could result in damage to battery terminals. Under-tightening battery terminals could result in excessive heating of the terminals.



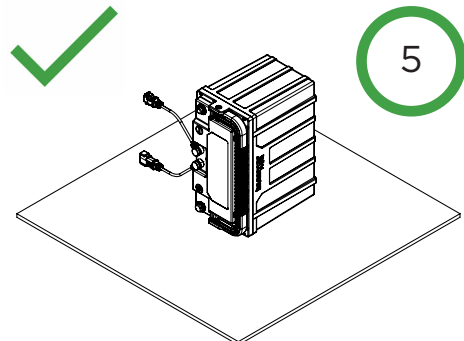
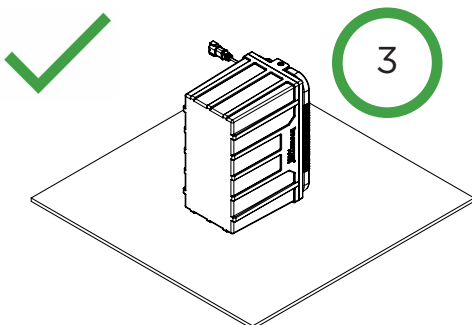
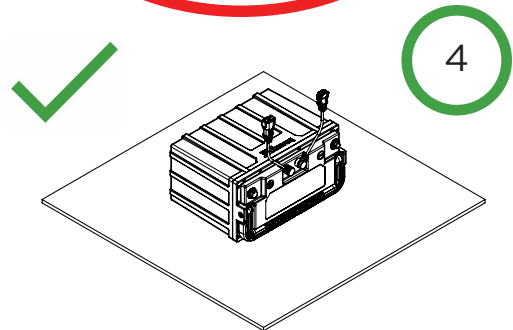
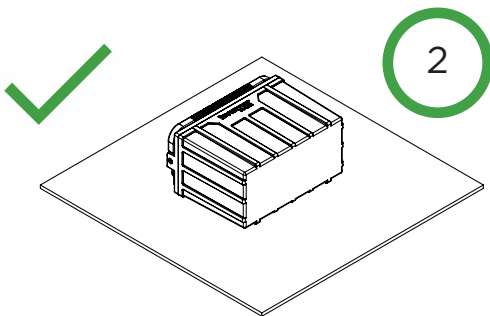
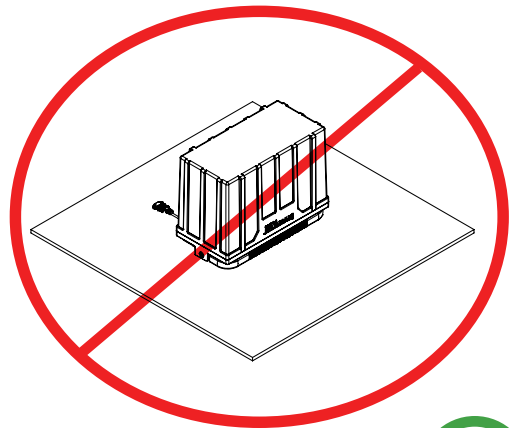
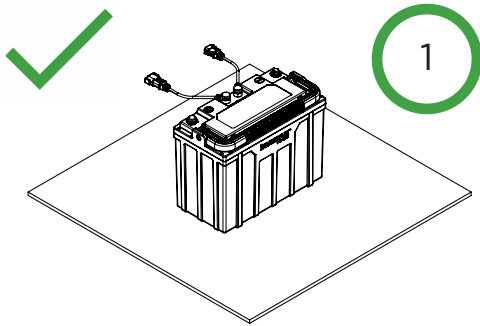
Mounting the Battery



CAUTION: Do not mount battery with terminals facing the mounting surface.

Below are acceptable mounting orientations. Ensure the battery pack is held with sufficient strength to meet the end application environment and loading conditions.

1. Bottom surface of battery pack contacting mounting surface.
2. Front surface of battery pack contacting mounting surface.
3. Left surface of battery pack contacting mounting surface.
4. Back surface of battery pack contacting mounting surface.
5. Right surface of battery pack contacting mounting surface.

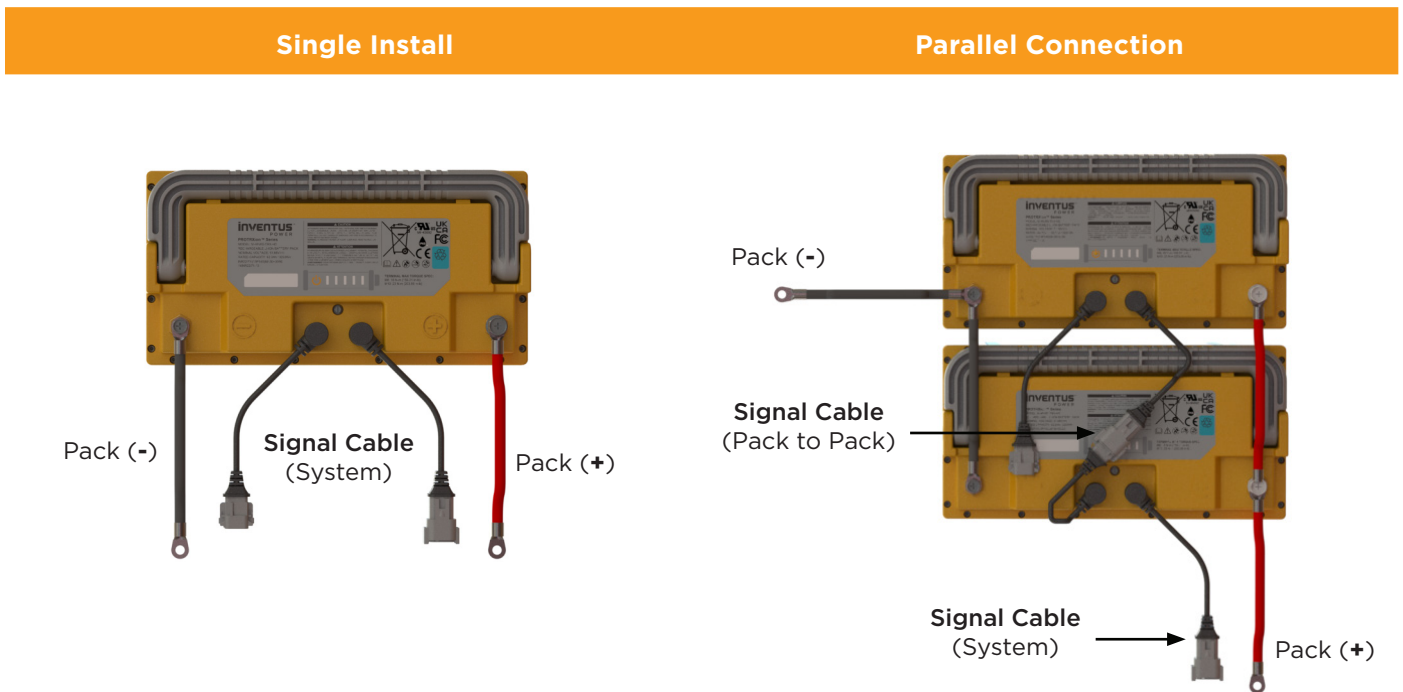




Warning: Do not connect batteries in series. Connecting in series exceeds the voltage limit of the integrated safety protection circuitry and can damage the battery and void the warranty.

Parallel connections

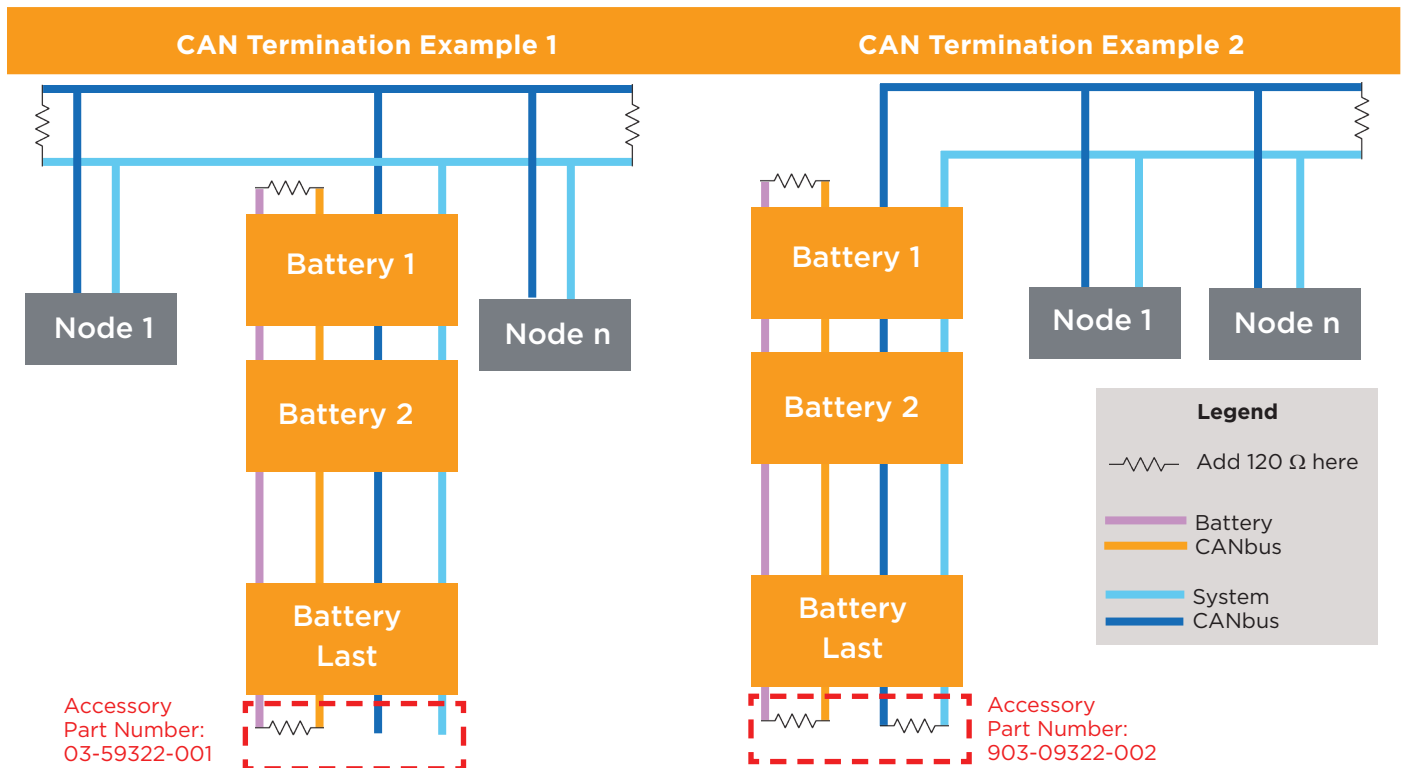
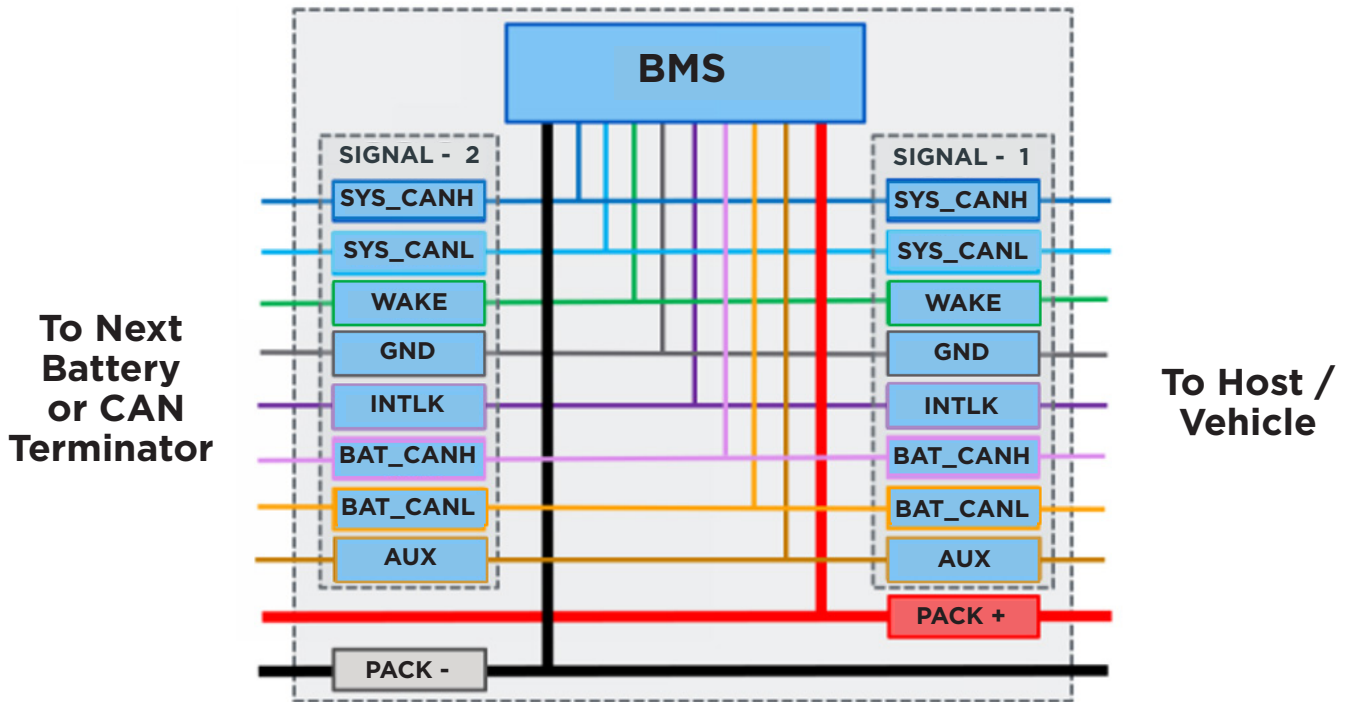
Two or more batteries can be connected together in parallel to increase the capacity of the battery system. The negative terminal of the first battery is connected via jumper cable to the negative terminal of the second battery. Use another set of jumper cables with the same wire gauge to connect the positive terminals of both batteries together. Connect one of the built-in signal cables from one battery to another. This connection process can be repeated to up to the max scalability or until the desired capacity is reached. Finally, use another set of power cables with the same wire gauge to connect the positive terminal from the first battery and the negative terminal from the last battery in the parallel chain to the host system. This will ensure proper balancing of the system. See parallel connection diagram below.



Module Balancing: It is recommended to connect batteries in parallel when battery voltage is within 1 V of each other. Connecting imbalanced batteries with voltage difference greater than 1 V will lead the batteries to self-balance by three methods. In Charge Mode, the high SOC batteries will be prevented from charging until the low SOC batteries catch up. In Discharge Mode, the low SOC batteries will be prevented from discharging until the high SOC batteries catch up. In Module Balancing mode, the batteries will slowly balance each other. Once the batteries are balanced, they will all enable for normal operation. If an imbalance exists in discharge mode, high current transients should be avoided.

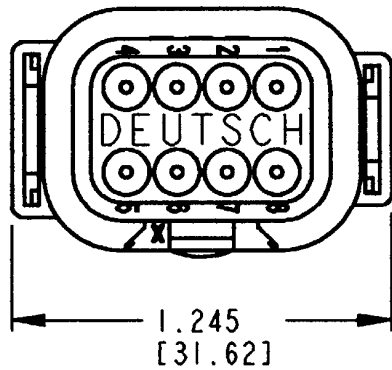
Adding CAN Termination Resistance

Note: Battery pack signal pins between connectors are connected in parallel internally within the battery pack to each other and the BMS (see below figure). CAN lines in the battery pack DO NOT have internal termination resistance. It is recommended to properly terminate the system and battery CAN Bus lines following the CAN Bus termination standards. For any technical questions about properly adding termination resistance, please contact technical support at tech_support@inventuspower.com.

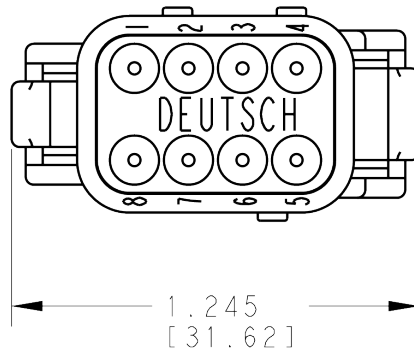


Communications

- Each M-48V60-TRX-HD battery uses one plug-type and one receptacle-type Deutsch DTM series connector to support signal communication with the host system.
- Communications are disabled until the battery is awake.
- Voltage, current, temperature, capacity, state of charge, fault codes and many other battery messages can be read from the battery using CANopen communication. For more details that can help improve system design and integration, contact Inventus Power Technical Support.
- A signal interface is used as the communication interface between the battery and a connected device.



*Deutsch Plug Connector P/N:
DTM04-08PA*



*Deutsch Receptacle Connector P/N:
DTM06-08SA*

If in doubt, please consult with
Inventus Power Technical Support
(tech_support@inventuspower.com)
on further instructions on the signal
cable connections to the host system.



Warning: Do not connect signal ground (pin 4) to battery pack terminal ground (-). Connecting the signal ground improperly can damage the battery and void the warranty.

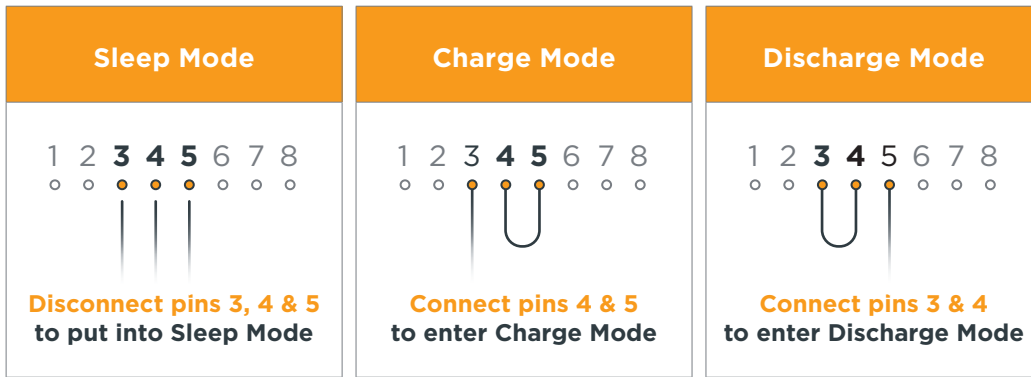
Maintaining Battery for Optimal Cycle Life

Cycle life can vary if the battery pack is cycled outside of optimal conditions. To maintain optimal cycle life:

- It is recommended to charge the batteries when SOC falls below 10%.
- After discharging, allow the battery to rest for at least two hours before charging.
- The battery should be charged to the recommended charge voltage, which may be less than the maximum charge voltage.
- The battery should be charged with the recommended charge current, which may be less than the maximum charge current.
- After charging, allow the battery to rest for at least two hours before discharging.
- Using the battery outside the parameters described in this document may reduce product life.

Pin Definition (M-48V60-TRX-HD)

| Pin # | Symbol | Description |
|-------|------------|-------------------------------------------------------------------------------------------------|
| 1 | SYS_VCANH | CAN High for communication to the vehicle/machine |
| 2 | SYS_VCANL | CAN Low for communication to the vehicle/machine |
| 3 | WAKE | Wake up input pin - active low to enable discharging |
| 4 | GND | Pack signal ground used to pull Wake and Charge Enable low |
| 5 | INTLK | Interlock (charge enable) input pin - active low to enable charging |
| 6 | BATT_VCANH | CAN High for module to module communications |
| 7 | BATT_VCANL | CAN Low for module to module communications |
| 8 | AUX | 12V regulated aux power supply 5A continuous max (use battery negative for auxiliary ground) |



| Mode Name | WAKE | INTLK | Action | Mode Description |
|-----------|-----------------|-----------------|--------------------------------------------------|-------------------------------------|
| Sleep | Off (Open) | Off (Open) | Disconnect pins 3, 4, and 5 to enter Sleep Mode | Low power mode, MOSFETs open |
| Charge | Off (Open) | On (Low) | Connect pins 4 and 5 to enable charging | Charge allowed*, MOSFETs closed |
| Charge | On (Low) | On (Low) | Connect pin 4 to pins 5 and 3 to enable charging | Charge allowed*, MOSFETs closed |
| Discharge | On (Low) | Off (Open) | Connect pins 3 and 4 to allow discharging | Discharge allowed**, MOSFETs closed |
| Ship | Off (Open) | N/A | Press the SOC button and hold for 20 sec | Low power mode, MOSFETs open |
| Shutdown | N/A | N/A | Apply charge voltage to exit Shutdown | Lowest power mode, MOSFETs open |

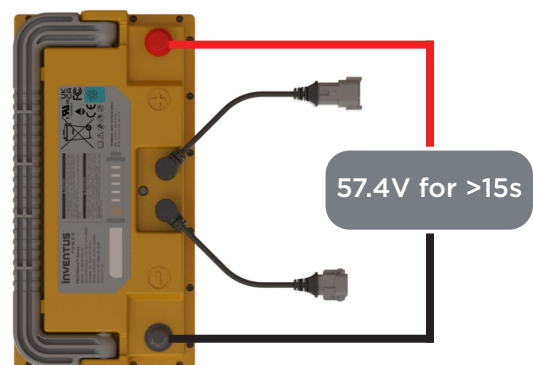
*Discharge also allowed in this mode unless discharge fault condition is detected in which case discharge MOSFETs are opened.

**Charge also allowed in this mode unless charge fault condition is detected in which case charge MOSFETs are opened.

Exiting Shutdown Mode







To exit Shutdown Mode, apply battery charge voltage pulse to the positive and negative terminals for >15 seconds.

Note: Many intelligent chargers sense voltage at the battery terminals prior to applying charge voltage and thus will not wake the battery from Shutdown Mode. In this case, it is recommended to use a power supply set to the appropriate charge voltage to wake the battery from Shutdown Mode.



Battery State of Charge Indicator

There are (5) LED and one button on each module to be used for SOC and fault indication. To the far left is the button followed by the LED to the right as shown in the figure below. The LED will capable of representing a range for the remaining SOC. The LED will remain lit for 5 seconds after the button is pressed before turning off unless the SOC is less than 10%, then the first LED will blink on and off for 10 seconds. The LED will come on when the following conditions are detected:

| LED Indicator Status | Battery State of Charge |
|-------------------------------------------------------------------------------------|-------------------------|
|  | 80 - 100% |
|  | 60 - 79% |
|  | 40 - 59% |
|  | 20 - 39% |
|  | 10 - 19% |
|  | <10% |

Heater Operation

The PROTRXion™ batteries have an optional heater for each module for using during cold weather operation. The heater power will be drawn from charger during charge mode and from the cells during discharge mode.

For Charging: If the battery temperature falls below 5°C (41°F), the battery heater will activate to support charge mode until the battery pack temperature reaches above 15°C (59°F).

For Discharging: If the battery temperature falls below -10°C (14°F), the battery heater will activate to support discharge mode until the battery pack temperature reaches above -5°C (23°F). The battery heaters will not operate when battery temperature is below -35°C (-31°F).

Disconnecting the Battery



CAUTION: Failure to follow proper disconnection sequence can damage the battery and void the warranty.

1. Power off the machine/device prior to the removal of the PROTRXion™ battery.
2. If the battery charger is integrated with the device drawing power from the PROTRXion™ battery, then please follow manufacturers recommended sequence for battery disconnect.
3. Disconnect the communications cable (Deutsch DTM Series Connector) from the host system or another battery if one is attached.
4. Disconnect the positive cable from the positive terminal on the battery.
5. Disconnect the negative cable from the negative terminal on the battery.

Battery Specifications

| Specification | M-48V60-TRX-HD |
|------------------------------------------------------------------------|-----------------------------------------------------------------------------|
| Cell Chemistry | Nickel Manganese Cobalt |
| Voltage <i>(Nominal / Recommended Charge)</i> | 51.7V / 57.4V |
| Energy <i>(Rated Capacity)</i> | 3.20kWh / 62Ah |
| Continuous Current <i>(per module)</i> | 120A |
| Peak Pulse Discharge <i>(@ 25°C and <10secs)</i> | 400A |
| Cycle Life <i>(Based on cell data at optimal conditions)</i> | 2,000 cycles |
| Charge Operating Temperature | 0°C to +45°C |
| Charge Operating Temperature <i>(w/ heater)</i> | -35°C to +45°C |
| Discharge Operating Temperature | -20°C to +55°C |
| Discharge Operating Temperature <i>(w/ heater)</i> | -35°C to +55°C |
| Operating Humidity | 5% to 95% |
| Scalability | Parallel: 10 max |
| Weight (Max) | 21.5kg (47.4lbs) |
| Communication | CANopen |
| Certifications | UN38.3, FCC Class B, UL1642, UL2271, IEC62619, CE, RoHS, WEEE, ECE R10/R100 |

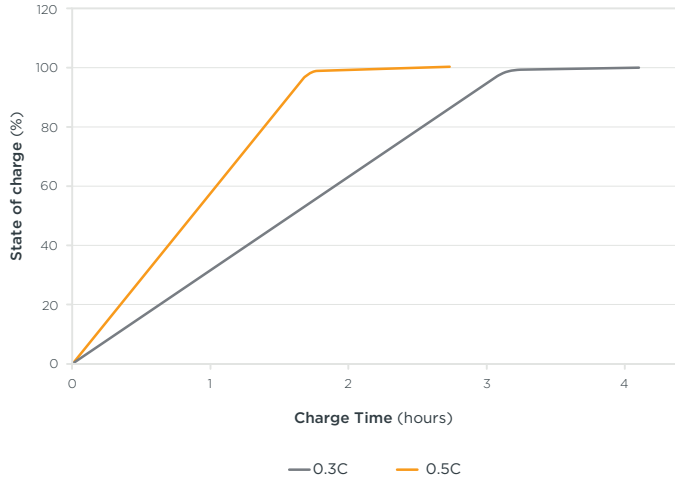
Battery Performance Data



M-48V60-TRX-HD

Charging Performance

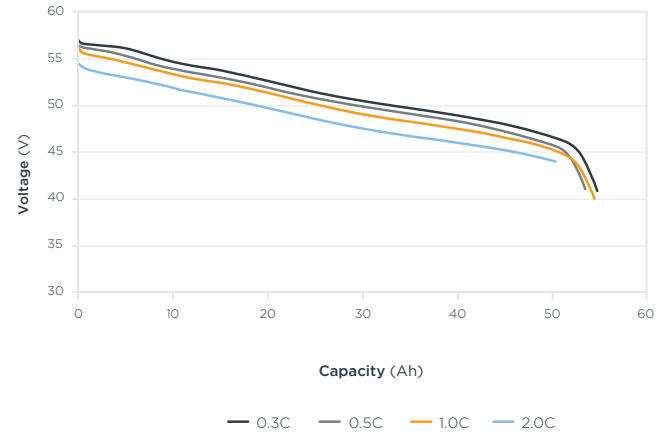
Test Condition: Ambient Temperature



M-48V60-TRX-HD

Capacity vs Discharge Rate

Test Condition: Ambient Temperature



Calibration Cycle

It is recommended to charge the battery to 100% SOC after installation. A full charge and discharge cycle is recommended at least every 6 to 12 months to maintain proper SOC calibration and cell balancing. A full calibration cycle is recommended at least every 6 to 12 months to maintain proper SOC calibration and cell balancing. To execute a full calibration cycle, discharge the battery below 20% SOC and then wait for more than 4 hours. Now, charge the battery full to 100% SOC. After a full charge, allow the battery to rest without discharging for more than 4 hours to complete the calibration cycle.

Maintenance Charging

PROTRXion™ batteries can be stored in an environment with temperatures between -20°C (-4°F) and +60°C (140°F) and between 5% and 95% relative humidity, non-condensing. For long storage periods it is recommended to check the battery SOC every 12 months. If batteries are stored at 25°C (77°F), charge the battery every two years. For storage temperatures above 25°C (77°F), charge the battery annually. It is recommended to charge the batteries when SOC falls below 10%.

Battery Case Visual Inspection

Please perform regular visual inspections of the battery case. If the battery case is found to have dents, discoloration, or appears to be damaged in any way, DISCONTINUE USE IMMEDIATELY. Please contact Inventus Power for assistance with evaluating the product for continued usability.

Voltage Checking

The voltage of the battery can be monitored during normal operation or as part of standard tests performed periodically to assess the health of the battery. If you find the battery voltage under 39V for the M-48V60-TRX-HD at room temperature, the battery has been over-discharged or is self-discharging due to some defect/parasitic load. Discontinue use until the fault can be corrected and the battery can be recharged.

Battery Storage

- Battery should be stored between 30-50% SOC.
- Store in an open, well ventilated, and dry area <30°C for maximum life.
- Do not expose the battery to extreme temperature or sunlight over 60°C (140°F).
- Do not expose the battery to direct sunlight or moisture and/or precipitation.
- Handle each battery carefully to avoid sharp impacts or extreme pressure on the case.
- Do not store a fully discharged battery. Recharge battery after every use.

| Minimum Temperature | Maximum Temperature | Duration |
|---------------------|---------------------|-----------|
| -20°C (-4°F) | 45°C (113°F) | 1 month |
| -20°C (-4°F) | 35°C (95°F) | 3 months |
| -20°C (-4°F) | 25°C (77°F) | 24 months |

This section discusses the regulations governing the transportation of lithium-ion cells and batteries both within the United States and internationally. You should read and understand all relevant regulations discussed in this section before shipping Inventus Power PROTRXion™ batteries.

Lithium batteries are classified as Class 9 when transporting by air or ground. When shipping by air, all lithium batteries are required to have a 30% state of charge or less. Lithium batteries with capacity greater than 300 Wh and exceed 30kg (66lbs), are considered Class 9 when shipping by ground. For more information on shipping Lithium Batteries, please see your freight carrier's requirements.

NOTE: The regulations discussed in this manual apply to lithium-ion cells and batteries. Once the Inventus Power PROTRXion™ battery is integrated into a host system, the host may be subject to additional transportation regulations that require additional certification testing. Since Inventus Power cannot anticipate every possible configuration and application, you must verify that your system integrated with our PROTRXion™ battery system is compliant with all local ordinances and regulations.

Transporting Batteries for Installation

- Place the battery terminal protective caps on the battery terminals prior to removing the battery from its current location, to prevent accidental shorts or arcing from occurring if a terminal touches a metal object.
- Battery handle must be in the close position prior to assembly.
- Avoid heavy vibration during transportation.
- Avoid throwing, dropping, rolling and excessive stacking during loading and transportation.
- Make sure that all cables and external connectors are disconnected and properly removed from the battery prior to transporting it.
- Do not hang or hook battery handle with sharp device or at one corner only.

Transporting Batteries to a Different Location

If the battery needs to be shipped to a different location or sent back to Inventus Power for any reason:

1. Disconnect all cables, both power and communications from the batteries.
(reference section "Disconnecting the Battery" for proper disconnection procedure)
2. Place the protective caps on the battery terminals prior to removing the battery from its current location, to prevent accidental shorts or arcing from occurring if a terminal touches a metal object.
3. All large lithium-ion batteries are considered "Dangerous Goods" by the US Department of Transportation, and as a result, transporting them by common carrier (whether by ground or by air) requires compliance with UN DOT regulations UN3480, Class 9 - "Dangerous Goods".
4. Pack the batteries in "Dangerous Goods" certified boxes and packaging materials as specified by the Department of Transportation (DOT). The packaging must protect the contents from reasonable handling damage and prevent short circuits from taking place. Ideally, one would use the original box if it's still in good condition.
5. The package should be prepared for shipment and shipping documents should be signed by an individual who is certified to handle and prepare the paperwork and products that have been designated as "Dangerous Goods" for shipment.



IMPORTANT: Each PROTRXion™ battery is shipped in a specially designed box to provide maximum protection for the contents. We strongly recommend that you save this box and use it whenever you need to transport or ship the battery. Please follow all local laws/regulations regarding the shipment of lithium-ion batteries.

Following UN and DOT Regulations

Failure to comply with UN and DOT regulations while transporting Class 9 Hazardous Materials (Dangerous Goods) may result in substantial civil and criminal penalties.

Emergency Procedures for a Smoking Battery

- If a battery begins to smoke or melt, remove charging source immediately.
- If possible, move the battery to a well-ventilated area, preferably outside.
- Submerge in water or douse with copious amounts of water.

First Aid Procedures for Human Contact/Exposure to Battery Content

In the event of exposure to battery contents, the following could occur:

- Vapor or mist could irritate eyes, mucous membranes and/or respiratory tract
- Irritation to eyes and skin
- Exposure can cause nausea, dizziness or headache.

In case of contact with the battery's electrolyte:

- Immediately flush eyes with copious amounts of water for at least 15 minutes
- Assure adequate flushing of the eyes by separating the eyelids with fingers
- Flush skin with water
- Remove and wash contaminated clothing promptly
- If inhaled, remove oneself to fresh air
- If swallowed, wash out mouth with water
- If not breathing or having difficulty breathing, seek first aid

Despite the high reliability of the PROTRXion™ battery, you may encounter situations where the battery module does not operate as expected. These situations are typically the result of misuse, abuse or a non-optimal operating or storage environment. If the battery is not operating correctly, you will need to perform the following troubleshooting procedures to fix the issue.

| Fault ID | LED Status | Description of Fault | Fix |
|----------|------------|---------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| F0 | | Over-temperature (cells) | Wait for temperature to drop into acceptable operating range |
| F1 | | Over-temperature (BMS) | Wait for temperature to drop into acceptable operating range |
| F2 | | Under-temperature (charge) | Wait for temperature to drop into acceptable operating range |
| F3 | | Over-current (recoverable) | If charging, power cycle charger; replace charger if problem persists. If discharging, battery will resume operation after discharge has been stopped. |
| F4 | | Over-current (permanent fault) | Disconnect and replace battery. |
| F5 | | Short-circuit | Check all connection point to battery system. |
| F6 | | Cell under-voltage during discharge only | Recharge battery. |
| F7 | | Cell over-voltage during charge only (primary) | Discharge battery down to 20% SOC and then recharge battery. |
| F8 | | Cell over-voltage during charge only (secondary) | Disconnect and replace battery. |
| F9 | | Safety under-voltage | Recharge battery. |
| F10 | | Cell pre-charge fault | Power cycle charger and replace charger if problem persists |
| F11 | | Charge fault | Power cycle charger and replace charger if problem persists. |
| F12 | | Under-temperature (discharge) | Wait for temperature to rise into acceptable operational range. |
| F13 | | Miscellaneous fault | Power cycle battery. Replace battery if problem persists |
| F14 | | Pre-discharge | Enable the battery without load and check if fault goes away. If fault is not present, reconnect to system. If fault persists, disconnect and replace battery. |
| F15 | | Permanent fault | Disconnect and replace battery. |

Serial Number Record



Please record both the serial number and date of purchase and store this in a safe place for future reference.

| | | | |
|----------------------|--|-------------------------|--|
| Serial Number | | Date of Purchase | |
| Serial Number | | Date of Purchase | |
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| Serial Number | | Date of Purchase | |

Warranty Violations



CAUTION: Performing any of the following actions will immediately void your warranty on the product and could lead to a potentially dangerous situation

1. Breaking the lid and exposing the circuit boards and battery assemblies.
2. Incorrect battery wiring and/or installation. Verify polarity at all connections with a standard voltmeter
3. Operating the battery in an environment where the temperature exceeds the specified limits.
4. Modifying or tampering with the Deutsch DTM Series connector and communication interface and internal data logging functions.
5. Connecting PROTRXion[™] battery in series configuration.
6. Incorrect battery bank sizing.
7. Verify polarity at all connections with a standard voltmeter (1) before energizing the system and (2) on batteries with threaded connections, before switching the built-in circuit breaker to the “ON” position.
8. Pairing the battery with incompatible equipment. Use of accessories not recommended or sold by the manufacturer may result in a risk of fire, electric shock, or injury to persons and will Void the Warranty.
9. Exceeding the maximum continuous discharge rate or charge rate can damage and void the PROTRXion[™] battery.

Inventus does NOT cover product damage caused by mishandling or improper use per the Installation Manual, Integration Guides and Warranty, exposure to liquids, impacts from falling objects or being dropped, or attempts to repair the battery by any party other than Inventus.

The complete list of Warranty Exclusions is included in the Inventus Power Battery Warranty document.

If you believe that in the course of using the PROTRXion[™] battery, you will conflict with any of the above listed conditions or any other safety precautions listed in this manual, please DO NOT proceed any further.

Contact Inventus Power immediately for guidance and information.

Recycling



Inventus Power batteries are recyclable and should be disposed properly. For information about recycling, please visit our website at: www.inventuspower.com/recycling/

Technical Support

If you have any technical questions regarding the PROTRXion™ battery, please contact our technical support team at:

Phone: +1.877.423.4242

E-mail: tech_support@inventuspower.com